

# **UNIVERSITAS INTERNASIONAL BATAM**

*Thesis  
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## ***JURIDICAL ANALYSIS OF BATAM DEVELOPMENT AS A TOURISM DESTINATION REVIEWED FROM LAW NUMBER 10 OF 2009 REGARDING TOURISM***

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### ***ABSTRACT***

*The Batam city has a variety of types of tourism attraction in attracting local and foreign tourists to visit Batam. Batam is ranked third in the National Tourism destinations after Bali and Jakarta due to the very strategic location of Batam bordering neighboring countries such as Singapore, Malaysia, Brunei Darussalam, Vietnam, Cambodia, and Thailand.*

*This study aimed to find out how to develop Batam as a tourism destination area based on Law Number 10 of 2009 regarding Tourism and the constraints faced by the Batam City Government in developing the city as a tourism destination area.*

*The research method used is normative-empirical, combining normative legal approaches with the addition of empirical elements. Data collection techniques consist of primary data and secondary data.*

*This study concludes that the city of Batam can be a tourist destination in terms of Law Number 10 of 2009 regarding Tourism, but this city must immediately make a regional regulation and that is Batam City Regional Tourism Development and Regional Spatial Planning, therefore the tourism industry in Batam can run optimally following the mandate of the law.*

***Keywords: Tourism, Tourism Destination Areas, Tourism Law.***